

Printing date 12/15/2022 Reviewed on 12/15/2022

1 Identification

· Product identifier

· Trade name: Series 552

· Article number: Series 552

- · Application of the substance / the mixture Printing inks
- · Details of the supplier of the safety data sheet
- Manufacturer/Supplier: DECO TECHnology Group, Inc. PRINTCOLOR SCREEN AG Tel (714) 639-3326 FAX (714) 639-2261
- · Information department: Product safety department
- · Emergency telephone number: 800-535-5053

2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Carcinogenicity 2 H351 Suspected of causing cancer. Route of exposure: Inhalation.



Skin Irritation 2 H315 Causes skin irritation.

Eye Irritation 2A H319 Causes serious eye irritation.

Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- · Label elements
- · GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms





GHS07 GHS08

- · Signal word Warning
- · Hazard-determining components of labeling:

hexamethylene diacrylate

Carbon black

ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide 2-propenoic acid, reaction products with pentaerythritol oxybis(methyl-2,1-ethanediyl) diacrylate

2-(2-Ethoxyethoxy)ethylacrylat

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glycerol, propoxylated, esters with acrylic acid

4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, esters with acrylic acid

· Hazard statements

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer. Route of exposure: Inhalation.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:
- NFPA ratings (scale 0 4)



Health = 2 Fire = 1 Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = *2 Fire = 1

D---45-4

Reactivity = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- PBT: Not applicable.vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

Dangerous components:		
CAS: 13048-33-4	hexamethylene diacrylate	≥10-≤50%
CAS: 5888-33-5	exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	≥10-<20%
CAS: 7473-98-5	2-hydroxy-2-methylpropiophenone	2.5-10%

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CAS: 84434-11-7	ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	2.5-10%
CAS: 15793-73-4	40-02314 Lysopac Orange 3420C	1-2.5%
CAS: 108-32-7	propylene carbonate	≥1-≤2.5%
CAS: 1333-86-4	Carbon black	1-2.5%
CAS: 162881-26-7	phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	≥0.1-<1%
CAS: 1245638-61-2	2-propenoic acid, reaction products with pentaerythritol	≥0.1-<1%
CAS: 57472-68-1	oxybis(methyl-2,1-ethanediyl) diacrylate	≥0.1-<1%
CAS: 7328-17-8	2-(2-Ethoxyethoxy)ethylacrylat	≥0.1-<0.5%
CAS: 52408-84-1	glycerol, propoxylated, esters with acrylic acid	≥0.1-<0.5%
CAS: 55818-57-0	4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, esters with acrylic acid	≥0.1-<0.5%
CAS: 4394-85-8	4-morpholinecarbaldehyde	≥0.1-<0.5%

4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Seek medical treatment in case of complaints.
- After skin contact:

Immediately rinse with water.

If skin irritation continues, consult a doctor.

- · After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- · After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:
- CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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	or disposal information.	(Contd. of pag
	n Criteria for Chemicals	
PAC-1:		
	hexamethylene diacrylate	3 mg/m³
CAS: 13463-67-7		30 mg/m³
CAS: 108-32-7	propylene carbonate	34 mg/m³
CAS: 1333-86-4	Carbon black	9 mg/m³
CAS: 7631-86-9	silicon dioxide, chemically prepared	18 mg/m³
CAS: 63148-62-9	Polydimethylsiloxan	65 mg/m³
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
CAS: 120-51-4	Benzyl benzoate	5.7 mg/m³
CAS: 546-93-0	Magnesite	45 mg/m³
CAS: 97-88-1	n-butyl methacrylate	19 mg/m³
CAS: 14808-60-7	Quartz (SiO2)	0.075 mg/
CAS: 107-98-2	1-methoxy-2-propanol	100 ppm
CAS: 111-76-2	2-butoxyethanol	60 ppm
CAS: 150-76-5	mequinol	15 mg/m³
CAS: 80-62-6	methyl methacrylate	17 ppm
CAS: 7447-41-8	lithium chloride	2.3 mg/m³
CAS: 79-10-7	acrylic acid	1.5 ppm
CAS: 110-82-7	cyclohexane	300 ppm
CAS: 70657-70-4	2-methoxypropyl acetate	50 ppm
PAC-2:	1	
CAS: 13048-33-4	hexamethylene diacrylate	170 mg/l
CAS: 13463-67-7		330 mg/s
CAS: 108-32-7	propylene carbonate	370 mg/s
CAS: 1333-86-4	Carbon black	99 mg/m
CAS: 7631-86-9	silicon dioxide, chemically prepared	740 mg/s
CAS: 63148-62-9	• • •	720 mg/s
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	1,000 pp
CAS: 120-51-4	Benzyl benzoate	63 mg/m
CAS: 546-93-0	Magnesite	260 mg/s
CAS: 97-88-1	n-butyl methacrylate	210 mg/s
CAS: 14808-60-7		33 mg/m
CAS: 107-98-2	1-methoxy-2-propanol	160 ppm
CAS: 111-76-2	2-butoxyethanol	120 ppm
CAS: 150-76-5	mequinol	49 mg/m
CAS: 80-62-6	methyl methacrylate	120 ppm
CAS: 7447-41-8	lithium chloride	25 mg/m
CAS: 79-10-7	acrylic acid	46 ppm
CAS: 110-82-7	cyclohexane	1700* pp
	2-methoxypropyl acetate	1,000 pp



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PAC-3:		
CAS: 13048-33-4	hexamethylene diacrylate	990 mg/m³
CAS: 13463-67-7	titanium dioxide	2,000 mg/m
CAS: 108-32-7	propylene carbonate	2,200 mg/m
CAS: 1333-86-4	Carbon black	590 mg/m ³
CAS: 7631-86-9	silicon dioxide, chemically prepared	4,500 mg/m
CAS: 63148-62-9	Polydimethylsiloxan	4,300 mg/m
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
CAS: 120-51-4	Benzyl benzoate	380 mg/m ³
CAS: 546-93-0	Magnesite	1,600 mg/m
CAS: 97-88-1	n-butyl methacrylate	1,300 mg/m
CAS: 14808-60-7	Quartz (SiO2)	200 mg/m ³
CAS: 107-98-2	1-methoxy-2-propanol	660 ppm
CAS: 111-76-2	2-butoxyethanol	700 ppm
CAS: 150-76-5	mequinol	320 mg/m³
CAS: 80-62-6	methyl methacrylate	570 ppm
CAS: 7447-41-8	lithium chloride	150 mg/m³
CAS: 79-10-7	acrylic acid	180 ppm
CAS: 110-82-7	cyclohexane	10000** ppr
CAS: 70657-70-4	2-methoxypropyl acetate	5,000 ppm

7 Handling and storage

- · Handling:
- · Precautions for safe handling Keep away from heat and direct sunlight.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage
- · Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility:

Store away from foodstuffs.

Store away from oxidizing agents.

Further information about storage conditions:

Protect from frost.

Protect from exposure to the light.

- · Storage class: 10
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

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At this time, the other constituents have no known exposure limits.

CAS: 1304	CAS: 13048-33-4 hexamethylene diacrylate		
WEEL	Long-term value: 1 mg/m³ DSEN		
CAS: 1579	93-73-4 40-02314 Lysopac Orange 3420C		
ACGIH TV	VA Ceiling limit value: 5 mg/m³		
CAS: 1333	CAS: 1333-86-4 Carbon black		
PEL	Long-term value: 3.5 mg/m³		
REL	Long-term value: 3.5* mg/m³ *0.1 in presence of PAHs;See Pocket Guide Apps.A+C		
TLV	Long-term value: 3* mg/m³ *inhalable fraction, A3		

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- Personal protective equipment:
- General protective and hygienic measures:

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

- Avoid contact with the eyes and skin.

 Breathing equipment: Not required.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:

Nitrile rubber, NBR

· Eye protection:



Tightly sealed goggles



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9 Physical and chemical prop	erties	
· Information on basic physical and chemical properties · General Information		
· Appearance:		
Form:	Fluid	
Color:	According to product specification	
· Odor:	Characteristic	
· Odor threshold:	Not determined.	
· pH-value:	Not determined.	
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	90 °C (194 °F)	
· Flash point:	101 °C (213.8 °F) (Abel Pensky)	
· Flammability (solid, gaseous):	Not applicable.	
· Ignition temperature:	235 °C (455 °F)	
· Decomposition temperature:	Not determined.	
· Auto igniting:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure:	Not determined.	
· Density at 20 °C (68 °F):	1.95 g/cm³ (16.27 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
· Partition coefficient (n-octanol/water): Not determined.		
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent separation test		
VOC content:	≥0.35-<0.38 %	
	≥7.4-≤10.4 g/l / ≥0.06-≤0.09 lb/gal	
VOC (EC)	≥1.72-<1.9 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity No further relevant information available.

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- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions

Reacts with strong oxidizing agents.

Photoreactive.

- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

· Carcinogenic categories

· IARC (Internation	· IARC (International Agency for Research on Cancer)		
CAS: 13463-67-7	titanium dioxide	2B	
CAS: 14807-96-6	Talc (Mg3H2(SiO3)4)	3	
CAS: 1333-86-4	Carbon black	2B	
CAS: 7631-86-9	silicon dioxide, chemically prepared	3	
CAS: 128-37-0	Butylated hydroxytoluene	3	
CAS: 14808-60-7	Quartz (SiO2)	1	
CAS: 111-76-2	2-butoxyethanol	3	
CAS: 80-62-6	methyl methacrylate	3	
CAS: 79-10-7	acrylic acid	3	
· NTP (National To	oxicology Program)		
CAS: 14808-60-7	Quartz (SiO2)	K	

12 Ecological information

None of the ingredients is listed.

- · Toxicity
- · Aquatic toxicity: No further relevant information available.

· OSHA-Ca (Occupational Safety & Health Administration)

- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Harmful to fish

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- · Additional ecological information:
- · General notes:

Harmful to aquatic organisms

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- Results of PBT and vPvB assessment
- · PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

UN-Number	W. C
· DOT	Void UN3082
· ADR, IMDG, IATA	UN3002
· UN proper shipping name	
· DOT	Void
· ADR	Not restricted good = 5 Kg/L according to SV 375 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANC LIQUID, N.O.S. (hexamethylene diacrylate, exo-1,7, trimethylbicyclo[2.2.1]hept-2-yl acrylate)</td
·IMDG	Not restricted good = 5 Kg/L according to 2.10.2.7 ENVIRONMENTALLY HAZARDOUS SUBSTANC LIQUID, N.O.S. (hexamethylene diacrylate, exo-1,7, trimethylbicyclo[2.2.1]hept-2-yl acrylate), MARIN POLLUTANT</td
·IATA	Not restricted good = 5 Kg/L according to SP A197 ENVIRONMENTALLY HAZARDOUS SUBSTANC LIQUID, N.O.S. (hexamethylene diacrylate, exo-1,7, trimethylbicyclo[2.2.1]hept-2-yl acrylate)</td
· Transport hazard class(es)	
· DOT	
· Class	Void

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· ADR



· Class 9 Miscellaneous dangerous substances and articles

· Label

· IMDG, IATA



· Class 9 Miscellaneous dangerous substances and articles

Not restricted good

· Label

· Packing group

· DOT Void · ADR, IMDG, IATA

· Environmental hazards:

· Marine pollutant: Yes

Symbol (fish and tree)
Special marking (ADR):
Special marking (IATA):
Symbol (fish and tree)
Symbol (fish and tree)

· Special precautions for user Warning: Miscellaneous dangerous substances and articles

Hazard identification number (Kemler code): 90
 EMS Number: F-A,S-F
 Stowage Category A

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· Transport/Additional information:

· ADR

· Excepted quantities (EQ) Code: E1

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· IMDG

Limited quantities (LQ)Excepted quantities (EQ)5LCode: E1

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

• UN "Model Regulation": UN 3082 ENVIRONMENTALLY HAZARDOUS

SUBSTANCE, LIQUID, N.O.S. (HEXAMETHYLENE DIACRYLATE, EXO-1,7,7-TRIMETHYLBICYCLO[2.2.1]

HEPT-2-YL ACRYLATE), 9, III



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15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara

 Section 355 (extremel 	/ hazardous substances):
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None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

CAS: 111-76-2	2-butoxyethanol
CAS: 80-62-6	methyl methacrylate
CAS: 79-10-7	acrylic acid

CAS: 110-82-7 cyclohexane

TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

CAS: 80-62-6 methyl methacrylate

CAS: 79-10-7 acrylic acid

Proposition 65

Chemicals known to cause cancer:

CAS: 1333-86-4 Carbon black

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

Cancerogenity categories

	· EPA (Environmental Protection Agency)		
	CAS: 111-76-2	2-butoxyethanol	NL
	CAS: 80-62-6	methyl methacrylate	E, NL
	CAS: 110-82-7	cyclohexane	I
$\overline{}$	TIV (Threshold Limit Value)		

TLV (Threshold Limit Value)

(
CAS: 13463-67-7	titanium dioxide	A4
CAS: 14807-96-6	Talc (Mg3H2(SiO3)4)	A4
CAS: 1333-86-4	Carbon black	A4
CAS: 128-37-0	Butylated hydroxytoluene	A4
CAS: 14808-60-7	Quartz (SiO2)	A2
CAS: 111-76-2	2-butoxyethanol	A3
CAS: 80-62-6	methyl methacrylate	A4
CAS: 79-10-7	acrylic acid	A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

CAS: 13463-67-7	titanium dioxide
CAS: 1333-86-4	Carbon black

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CAS: 14808-60-7 Quartz (SiO2)

GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms





GHS07 GHS08

· Signal word Warning

· Hazard-determining components of labeling:

hexamethylene diacrylate

Carbon black

ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate

phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide

2-propenoic acid, reaction products with pentaerythritol

oxybis(methyl-2,1-ethanediyl) diacrylate

2-(2-Ethoxyethoxy)ethylacrylat

glycerol, propoxylated, esters with acrylic acid

4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, esters with acrylic acid

· Hazard statements

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer. Route of exposure: Inhalation.

Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: Product safety department

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· Contact: hse@printcolor.ch

· Date of preparation / last revision 12/15/2022

· Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, ÉU) PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit

Skin Irritation 2: Skin corrosion/irritation - Category 2

Eye Irritation 2A: Serious eye damage/eye irritation - Category 2A

Sensitization - Skin 1: Skin sensitisation - Category 1 Carcinogenicity 2: Carcinogenicity - Category 2

US